



Dart Aerospace Ltd.
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Tel (613) 632-5200

JUN 18 2018

D412-758-015
Job Sheet 179255



Part No: D412-758-015

Job Qty: 1 ea

Part Name: GPS Receiver Gimbal Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 6/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEET 24 IPP rev:A 10.06.21 new issue DD verified by:EC IPP REV:B 12.10.24 ECN 12-669
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Stores/Pkg-1		JUN 25 2018
110	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging1-4		JUN 25 2018
115	QC	1 pcs	6/25/18	6/25/18	0.00	0.00	QC4		
120	Packaging	1 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3-2		
125	DC	1 pcs	6/25/18	6/25/18	0.00	0.00	DC		
130	QC21-FG	1 Ea	6/25/18	6/25/18	0.00	0.00	QC21		

Part Op 120 - Identify and pack for shipping as per PPP D412-758-015 Location:FG023
Descriptions: 125 - Photocopy bluefile & type labels per PPP D412-758-015 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R10	Screw	4 Ea (4 ea)	90-Start up Operation	FM135979
AN525-10R9	Screw	3 Ea (3 ea)	90-Start up Operation	FM133990-1A
D2464	Neoprene Seal (\$Per Foot) 2x6.6"	1.1000 ft (1.1 ea)	90-Start up Operation	F121946
D3525-1	Placard	1 Ea (1 ea)	90-Start up Operation	5078642
D3531-041	Top Mounted Gps Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5081493
D3645-1	Washer	4 Ea (4 ea)	90-Start up Operation	7123144
MS21042L06	Nut	4 Ea (4 ea)	90-Start up Operation	5048834
MS21042L3	Nut	3 Ea (3 ea)	90-Start up Operation	5078107
MS24693-S29	Screw	4 Ea (4 ea)	90-Start up Operation	FM136741-40
NAS1149D0363J	Washer	7 Ea (7 ea)	90-Start up Operation	5015269
NAS1149DN632J	Washer	4 pcs (4 ea)	90-Start up Operation	5024482
RAM-B-201U-A	Socket Arm, 1.75"	2 pcs (2 ea)	90-Start up Operation	5077247
RAM-B-202U	Round Plate Mount, Single 1" Ball	2 pcs (2 ea)	90-Start up Operation	5082700
RAM-B-217U	Round Plate Mount, Dual 1" Ball	1 pcs (1 ea)	90-Start up Operation	5082698



Container No: S083648



Part: D412 - 758 - 015

Job No: 179255

Serial No/Batch: S083648

Revision: D

Inspector:

Exp Date:

Instructions:

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www.dartaerospace.com

Date: 06/25/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R10	4	240	0
	AN525-10R9	3	92	0
	D2464	1	635	0
	D3525-1	1	12	0
	D3531-041	1	0	0
	D3645-1	4	18	0
	MS21042L06	4	146	0
	MS21042L3	3	1,635	0
	MS24693-S29	4	52	0
	NAS1149D0363J	7	2,121	0
	NAS1149DN632J	4	231	0
	RAM-B-201U-A	2	8	0
	RAM-B-202U	2	6	0
	RAM-B-217U	1	7	0
Part Specifications				
Specifications could not be found.				

Plex 6/15/18 9:26 AM dart.lacelle.linda